

The background of the page is a light gray architectural floor plan, showing various rooms, corridors, and structural elements. The plan is oriented diagonally, with the top-left corner of the page being the top-left of the plan. The lines of the plan are thin and light gray, creating a subtle grid-like pattern.

F A B T E X

8400 Series Drapery Tracking

A solid orange circle is positioned on the right side of the page, partially cut off by the edge. It is located to the right of the main text and below the top half of the page.

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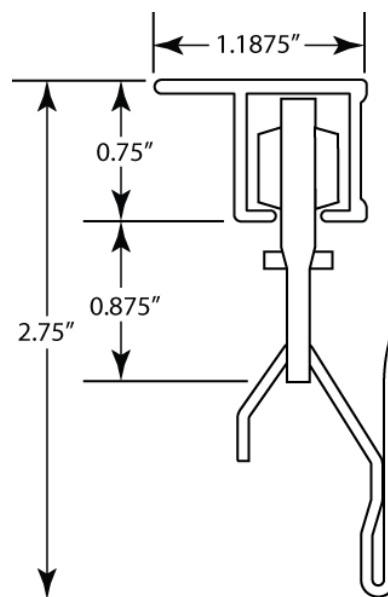
DRAPERY TRACKING AND PARTS DESCRIPTIONS

8400 SERIES

GENERAL DESCRIPTIONS

8400 Drapery Track

Drapery track system Fabtex Model 8400 complete with 1 $\frac{3}{16}$ " x 1 $\frac{13}{16}$ " extruded aluminum track channel, carriers, end caps, and other required accessories for a complete and operational track system. Draperies are hand drawn by a baton. The 8400 track may only be ceiling mounted and is extruded of .050" 6063-T5 Aluminum alloy with white baked enamel or anodized aluminum. Track channel is available in straight continuous lengths up to 18 feet. It is shown here with a ball bearing carrier and drapery pin hook.



COMPONENT DESCRIPTIONS

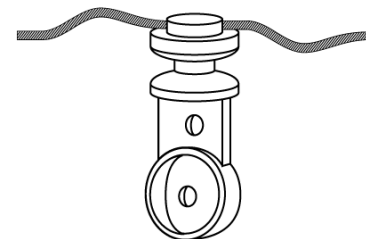
8400-01 Snap Tab Carrier

Snap tab carrier shall be constructed of a molded white plastic body for curtain attachment. These carriers are used only for Accordia-Fold or snap pleated draperies.



8400-01RF Ripple-Fold Snap Tab Carrier

Snap tab carrier shall be constructed of a molded white plastic body and be individually connected together with nylon strings for curtain attachment. These carriers are used only for Ripple-Fold draperies and are available in 60%, 80% 100% and 120% fullness levels.



8400-02 Friction Slide

Carrier shall be constructed of molded plastic body with molded in loop for French pleated or pinch pleated drapery attachment.





DRAPERY TRACKING AND PARTS DESCRIPTIONS

8400 SERIES

COMPONENT DESCRIPTIONS (CONTINUED)

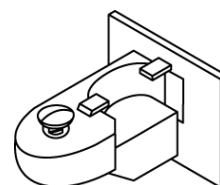
8400-03 Ball Bearing Carrier

Carrier shall be constructed of molded white plastic body. Center of the carrier rotates and provides smooth trouble free glide. Two size carriers are offered in both ¾" and 1" in diameter. This carrier is used primarily for French pleated or pinch pleated draperies.



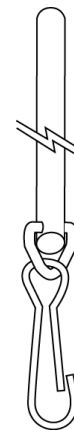
8400-05FS & 8400-05ST End Cap

End cap shall be constructed of white plastic with ¼" nickel plated screw. End cap is secured into the track by tightening the screw after it is placed into the end of the drapery track. Carriers are snapped into the end cap to secure one end of the drapery in place. FS End Caps have friction slide carriers for Pinch Pleated draperies. ST End Caps have snap tab carriers for Ripple-Fold and Accordia-Fold draperies.



8400-BW White Baton with Snap Hook

Batons shall be constructed from a white fiberglass. These batons are 3/8" in diameter and are available in the following lengths: 36", 48", 60", or 72". Batons have a metal anodized snap hook at the end to attach to the drapery master carrier.



8400-BC Clear Baton with Snap Hook

Batons shall be constructed from a clear polymer plastic. These batons are approximately 3/8" in diameter and are available in 36" and 48" lengths. Batons have a metal anodized snap hook at the end to attach to the drapery master carrier.



8400-BWA & 8400-BCA Baton with Adapter

Batons shall be constructed from a clear (BCA) or white (BWA) fiberglass. These batons are 3/8" in diameter and are available in the following lengths: 36", 48", 60", or 72". Batons have a plastic adapter at the end to attach to the drapery master carrier. The adapter equipped batons are to be used with 8300-19 / 8400-19 and 8300-20 / 8400-19 master carriers.



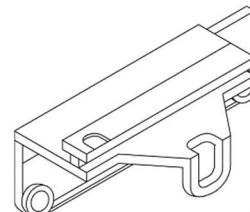
DRAPERY TRACKING AND PARTS DESCRIPTIONS

8400 SERIES

COMPONENT DESCRIPTIONS (CONTINUED)

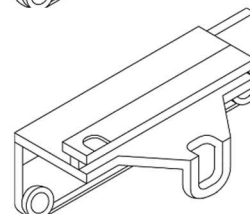
8400-07 Left Hand Snap Pleat Master Carrier

The snap pleated master carrier shall be constructed from a white plastic body. This master carrier shall be used as the master carrier for Accordia-Fold, Ripple-Fold, or snap pleated draperies.



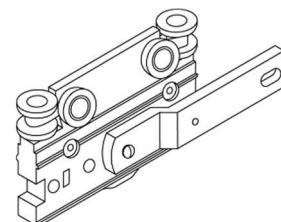
8400-08 Right Hand Snap Pleat Master Carrier

The snap pleated master carrier shall be constructed from a white plastic body. This master carrier shall be used as the master carrier for Accordia-Fold, Ripple-Fold, or snap pleated draperies.



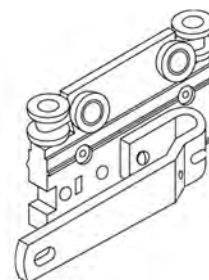
8400-09 Left Hand Hidden Baton Master Carrier

This drapery master carrier shall be constructed from a molded white plastic body. Six molded 1/2" diameter wheels cause the master carrier to slide inside the track channel. A 3" heavy duty steel master carrier arm serves as the furthest edge of the drapery carrier. A fiberglass baton attaches to the base of this master carrier. This master carrier is used for French pleated and pinch pleated draperies.



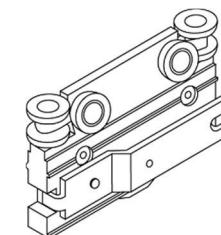
8400-10 Right Hand Hidden Baton Master Carrier

This drapery master carrier shall be constructed from a molded white plastic body. Six molded 1/2" diameter wheels cause the master carrier to slide inside the track channel. A 3" heavy duty steel master carrier arm serves as the furthest edge of the drapery carrier. A fiberglass baton attaches to the base of this master carrier. This master carrier is used for French pleated and pinch pleated draperies.



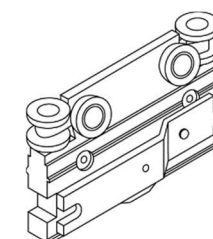
8400-19 Left Hand Master Carrier

This drapery master carrier shall be constructed from a molded white plastic body. Six molded 1/2" diameter wheels cause the master carrier to slide inside the track channel. A 3" heavy duty steel master carrier arm serves as the furthest edge of the drapery carrier. This master carrier must be used only with overlap or universal stiffener and shall be attached to the draperies by a grommet. This master carrier is used for French pleated, pinch pleated, or Ripple-Fold draperies.



8400-20 Right Hand Master Carrier

This drapery master carrier shall be constructed from a molded white plastic body. Six molded 1/2" diameter wheels cause the master carrier to slide inside the track channel. A 3" heavy duty steel master carrier arm serves as the furthest edge of the drapery carrier. This master carrier must be used only with overlap or universal stiffener and shall be attached to the draperies by a grommet. This master carrier is used for French pleated, pinch pleated, or Ripple-Fold draperies.





ASSEMBLY INSTRUCTIONS

8400 SERIES TRACK

Pinch Pleated Draperies Configured as a Panel

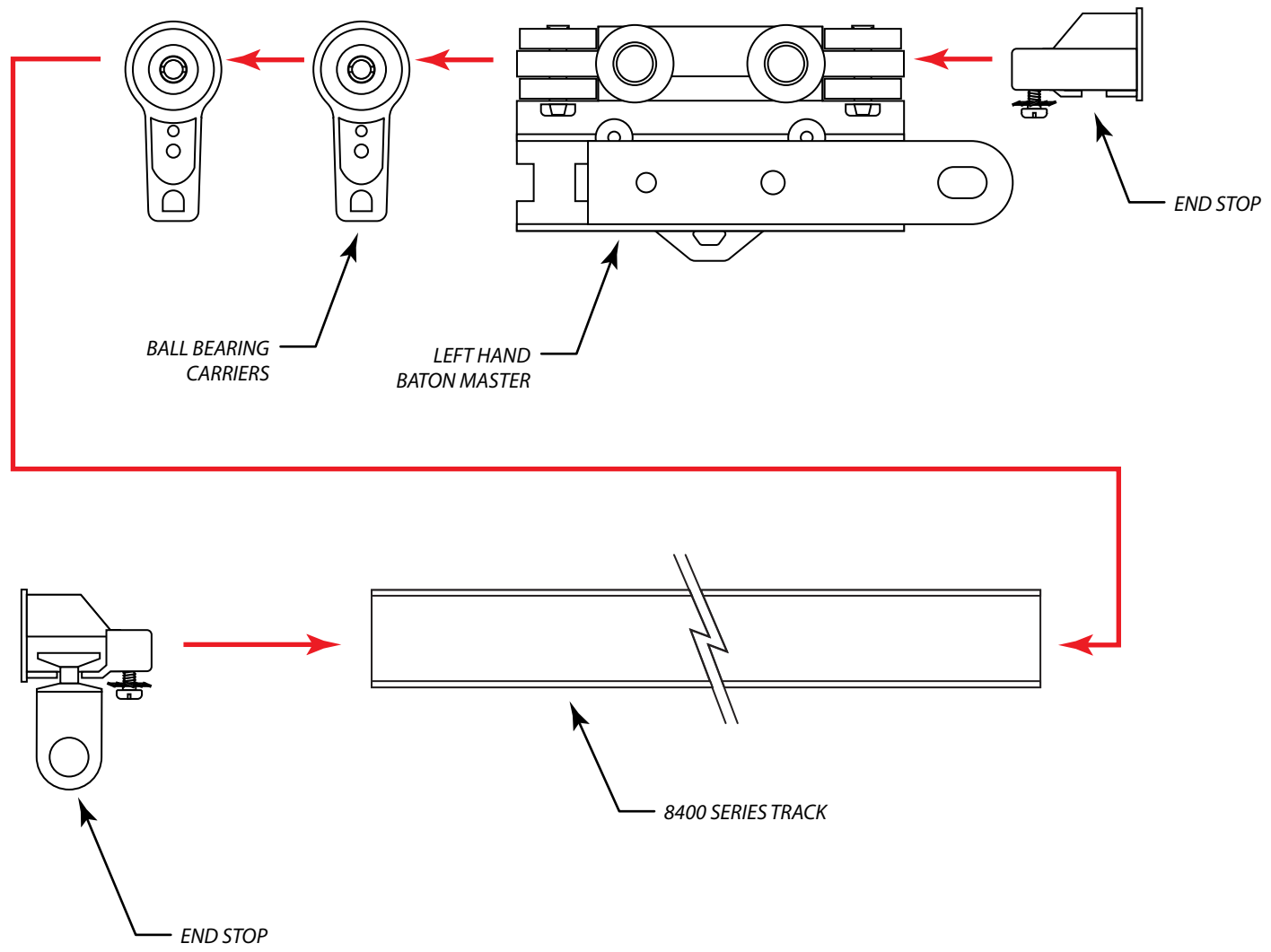
Cut track to length and insert one end cap. Next, insert the baton master using a left hand baton master if you want the drapery to stack on the left side of the window (the left hand baton master is illustrated above). If you want the drapery to stack on the right side of the window, use the right hand master. After selecting and inserting the master carrier, insert all ball bearing carriers and the last end cap. Hold the entire track system up to the ceiling and attach with screws through the lip molded to the back side of the tracking system. Hang draperies and check to ensure smooth operation.

For smoother operation, lightly spray the inside of the track with an aerosol silicone lubricant. Depending upon environment, clean and re-lubricate as necessary.

Pinch Pleated Draperies Configured as a Pair

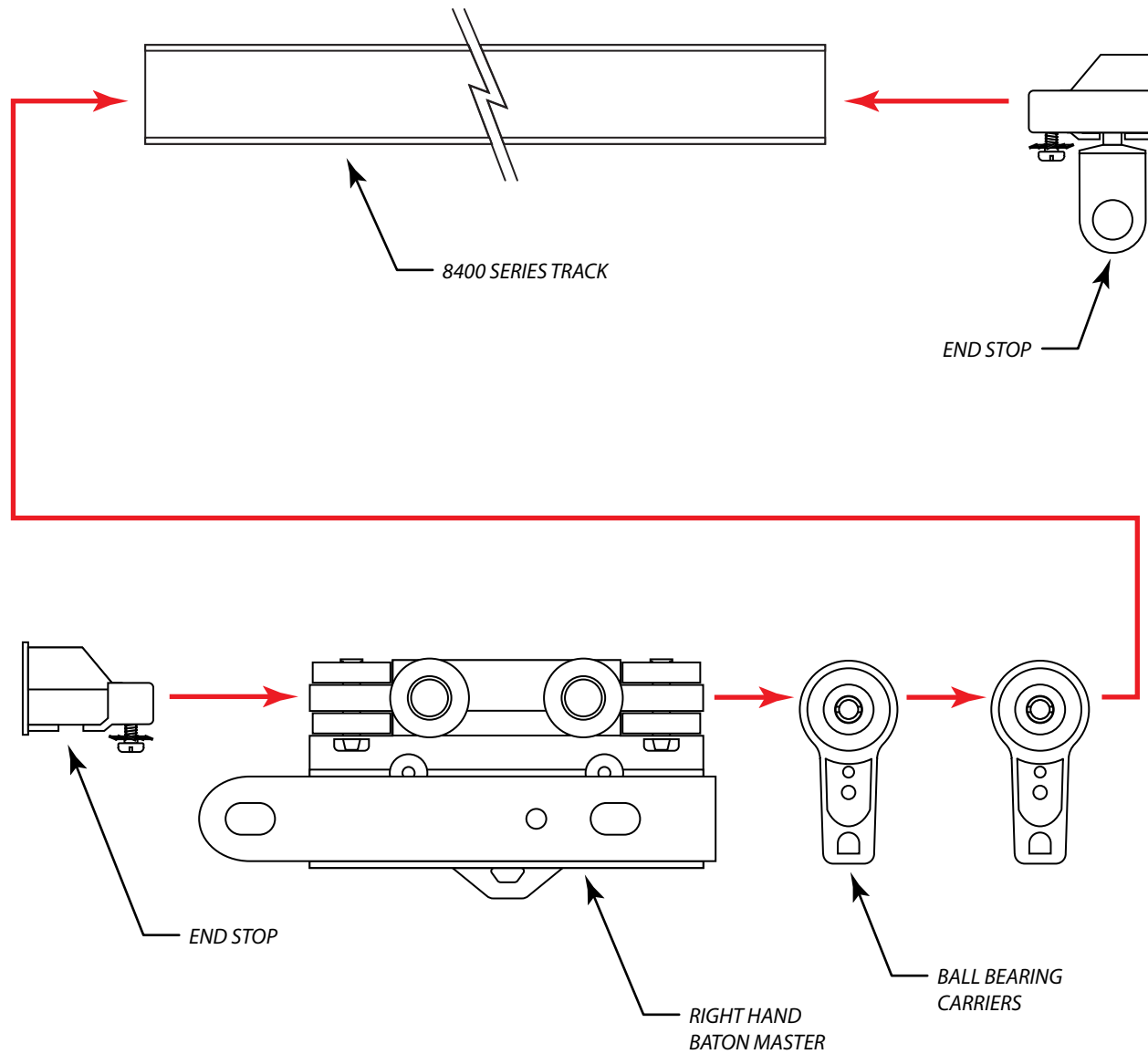
Cut track to length and insert one end cap. Next, half of the ball bearing carriers, the right hand baton master, the left hand baton master, the remaining ball bearing carriers, and the last end cap. Hold the entire track system up to the ceiling and attach with screws through the lip molded to the back side of the tracking system. Hang draperies and check to ensure smooth operation.

For smoother operation, lightly spray the inside of the track with an aerosol silicone lubricant. Depending upon environment, clean and re-lubricate as necessary.



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	Date: 15-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson

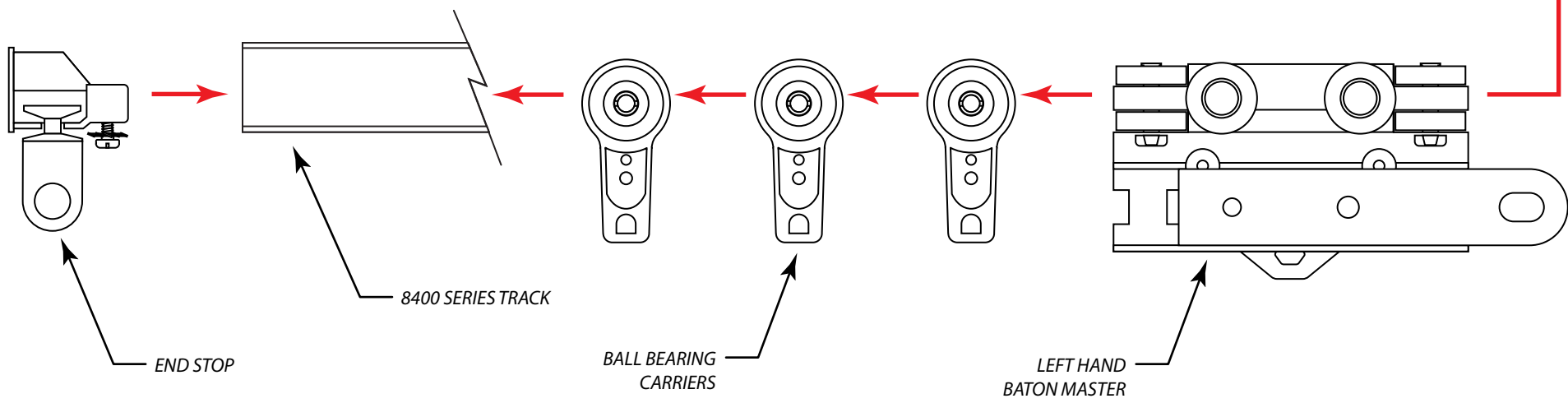
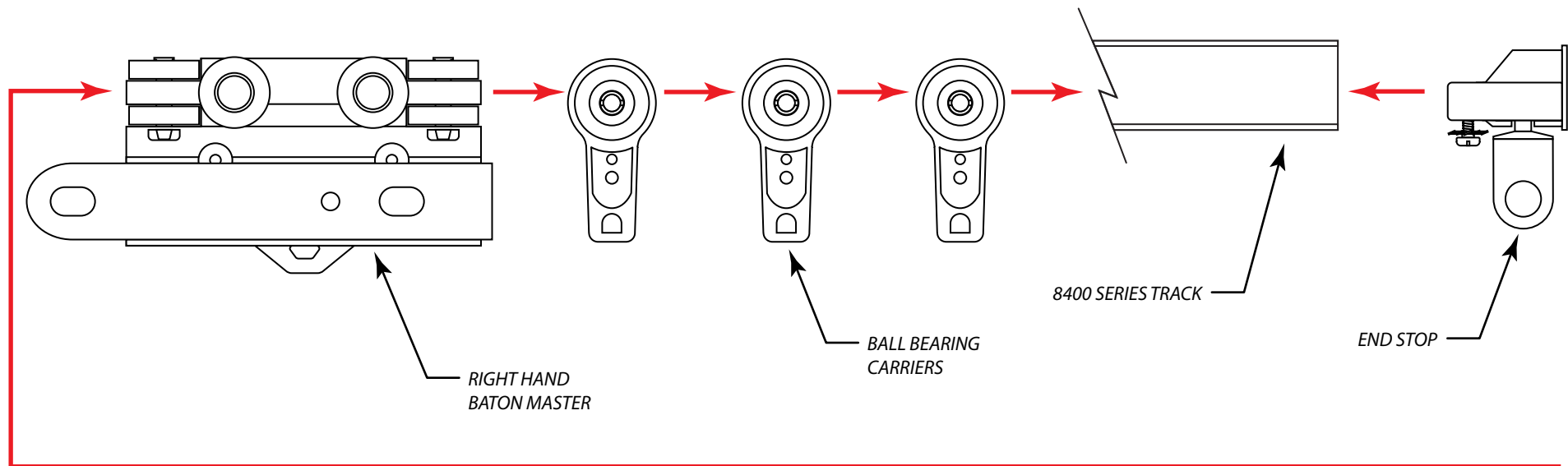




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	Date: 15-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson

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	Date: 15-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson

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ASSEMBLY INSTRUCTIONS

8400 SERIES TRACK

Accordia-Fold Draperies Configured as a Panel

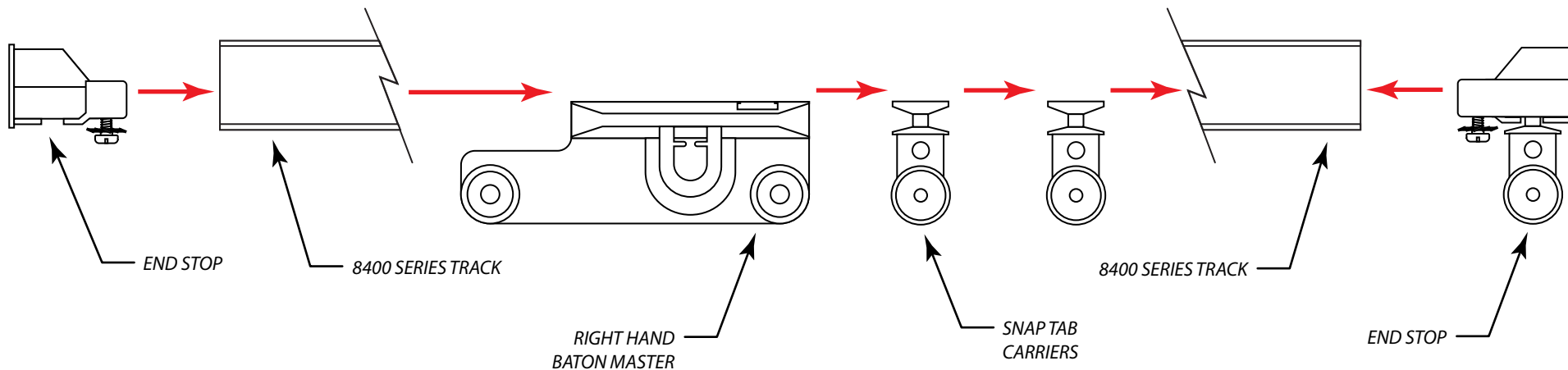
Cut track to length and insert one end cap. Next, insert the baton master using a left hand baton master if you want the drapery to stack on the left side of the window (the left hand baton master is illustrated above). If you want the drapery to stack on the right side of the window, use the right hand master. After selecting and inserting the master carrier, insert all snap tab carriers and the last end cap. Hold the entire track system up to the ceiling and attach with screws through the lip molded to the back side of the tracking system. Hang draperies and check to ensure smooth operation.

For smoother operation, lightly spray the inside of the track with an aerosol silicone lubricant. Depending upon environment, clean and re-lubricate as necessary.

Accordia-Fold Draperies Configured as a Pair

Cut track to length and insert one end cap. Next, half of the snap tab carriers, the right hand baton master, the left hand baton master, the remaining snap tab carriers, and the last end cap. Hold the entire track system up to the ceiling and attach with screws through the lip molded to the back side of the tracking system. Hang draperies and check to ensure smooth operation.

For smoother operation, lightly spray the inside of the track with an aerosol silicone lubricant. Depending upon environment, clean and re-lubricate as necessary.



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Project:

8400 Series Drapery Tracking System
Accordia-Fold, Right Hand Panel

Date:

15-AUG-2016

Dimensions:

Inches/Feet

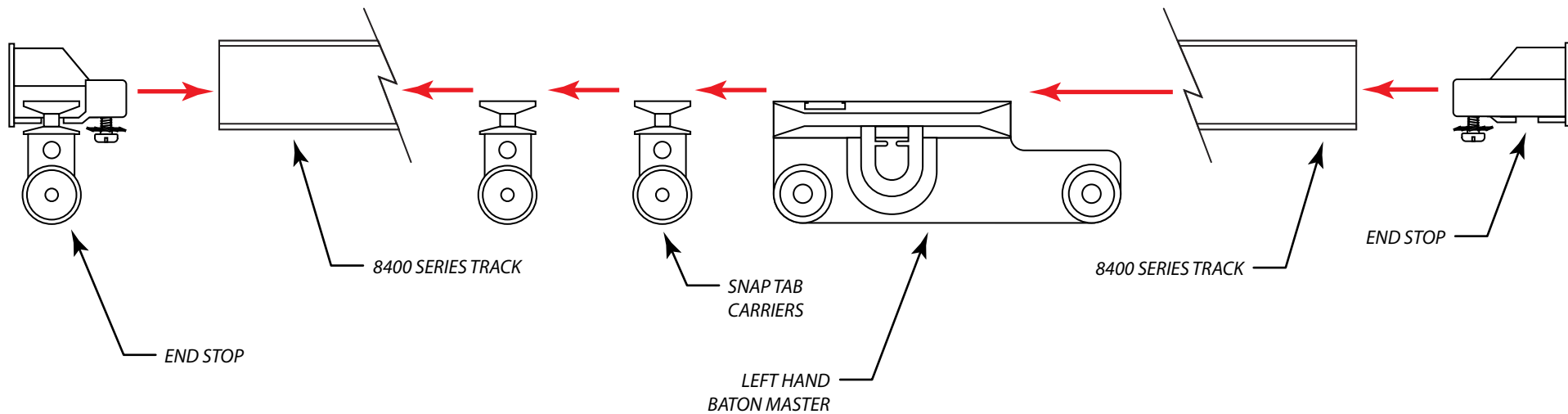
Scale:


DO NOT SCALE

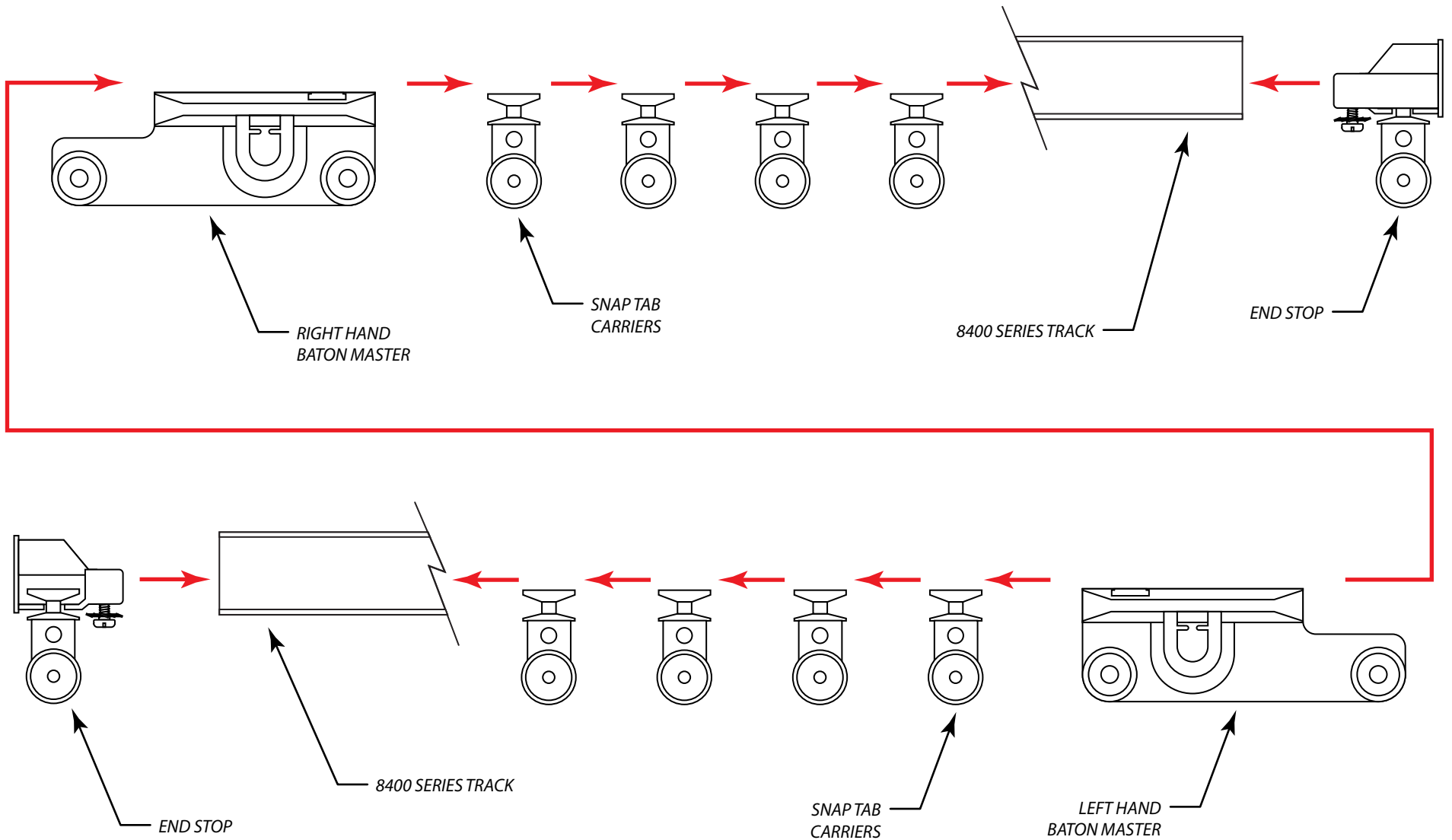
By:

C. Johnson





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	<p>Date: 15-AUG-2016</p>	<p>Dimensions: Inches/Feet</p>
	<p>Scale: DO NOT SCALE</p>	<p>By: C. Johnson</p>
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	Date: 15-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson

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ASSEMBLY INSTRUCTIONS

8400 SERIES TRACK

Ripple-Fold Draperies Configured as a Panel

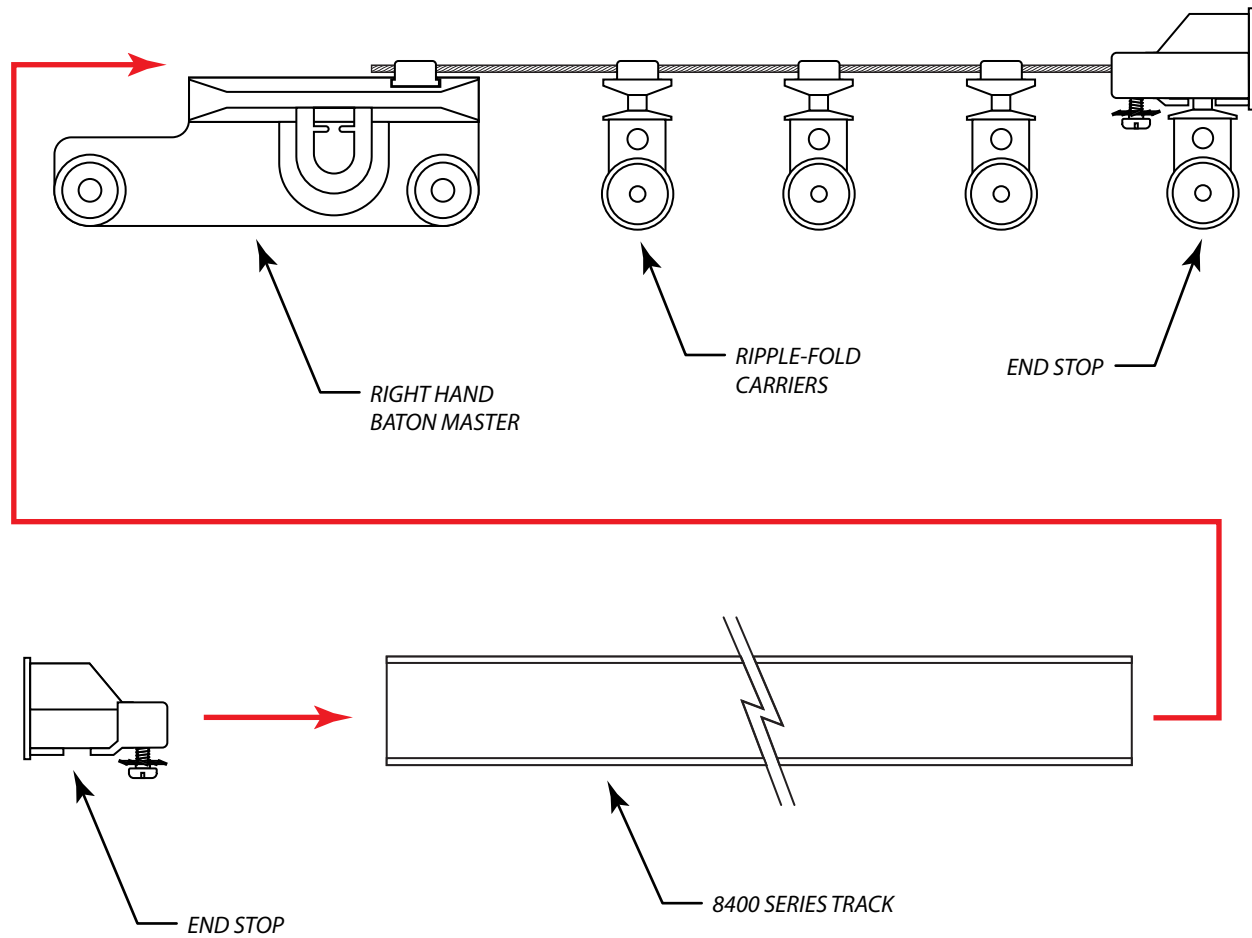
Cut track to length and insert one end cap. Next, insert all of the Ripple-Fold carriers required for the drapery. Leave one extra carrier more than needed, pop the tab out of the top, and attach this tab to the left / right hand baton master- insert into track. Lastly, insert final end cap. Hold the entire track system up to the ceiling and attach with screws through the lip molded to the back side of the tracking system. Hang draperies and check to ensure smooth operation.

For smoother operation, lightly spray the inside of the track with an aerosol silicone lubricant. Depending upon environment, clean and re-lubricate as necessary.

Ripple-Fold Draperies Configured as a Pair

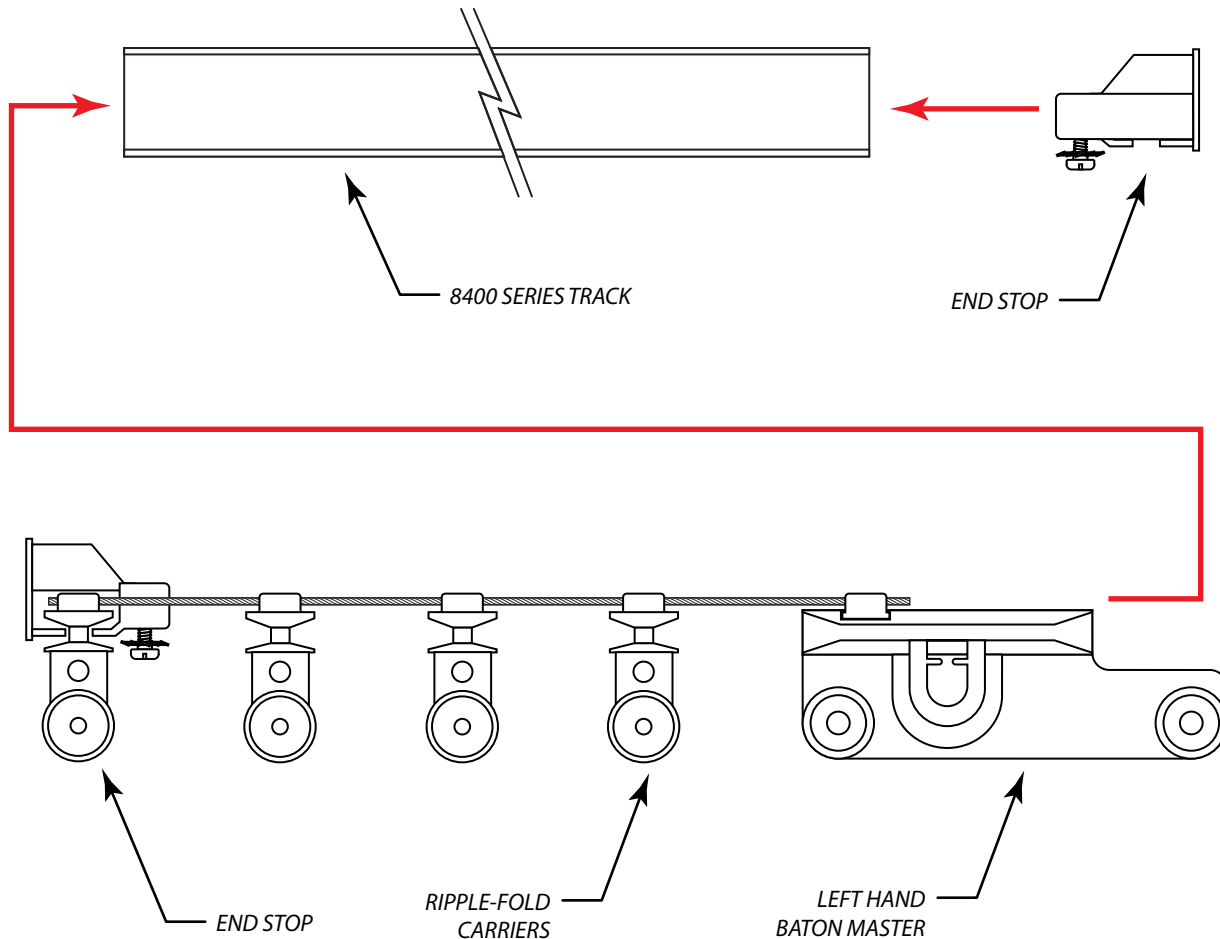
Cut track to length and insert one end cap. Next, insert all of the Ripple-Fold carriers required for the right side of the paired draperies. Leave one extra carrier more than needed, pop the tab out of the top, and attach this tab to the right hand baton master- insert into track. Do the same for the left hand baton master, however, slide the master in first followed by all of the carriers required for the left panel. Lastly, insert final end cap. Hold the entire track system up to the ceiling and attach with screws through the lip molded to the back side of the tracking system. Hang draperies and check to ensure smooth operation.

For smoother operation, lightly spray the inside of the track with an aerosol silicone lubricant. Depending upon environment, clean and re-lubricate as necessary.



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	Date: 15-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson

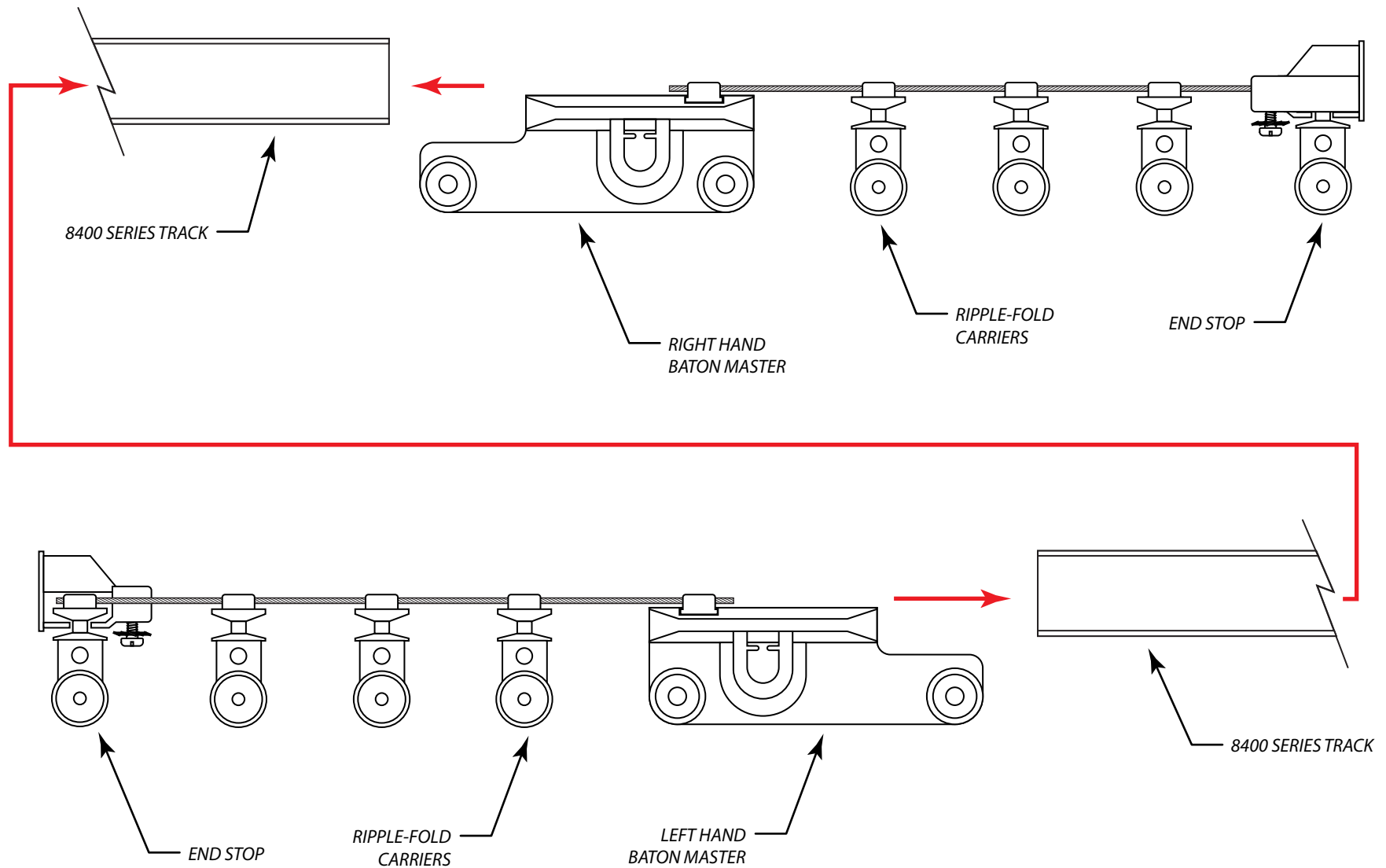




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	Date: 15-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson

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	Date: 15-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson

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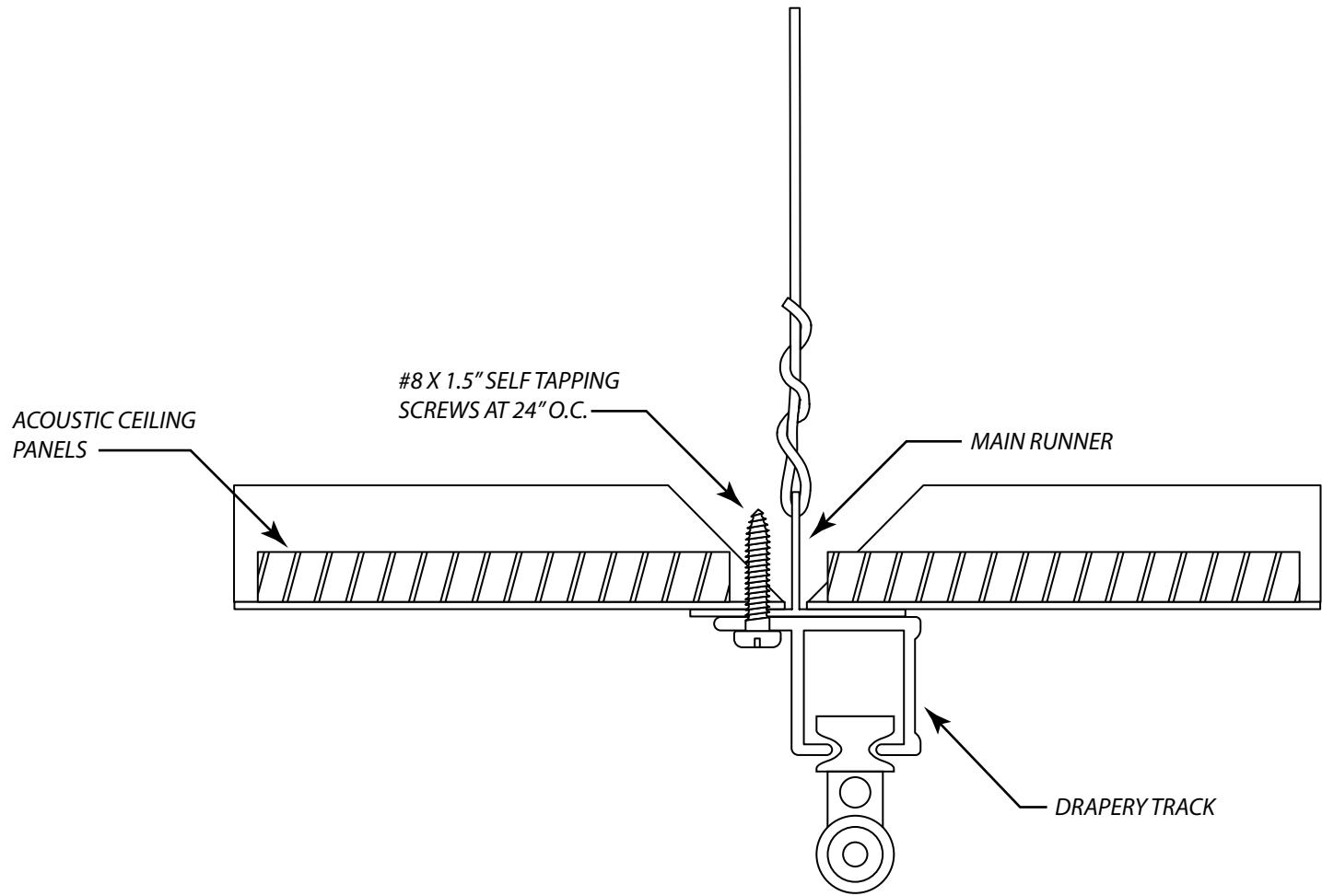


DRAPERY TRACKING INSTALLATION INSTRUCTIONS


8400 SERIES – DROP CEILING GRID INSTALLATION

The tools and materials that are required to install drapery track will vary depending upon the ceiling type. Fabtex does not provide the fasteners or the tools that are required to install drapery track. Fabtex does not assume liability on any installation method. The techniques listed here are merely industry recommendations.

1. Place the drapery track on the floor. Lay out the configurations to ensure that the track is positioned exactly where it is desired.
2. Begin on one end of the track; and mark the holes on the ceiling. Repeat this process on the track as well. Note: track should be secured at 24"- 30" intervals beginning on one end of the track.
3. Pre-drill the track. Anchor track via a 2" #8 self-tapping screw hex head or pan head recommended. Track will be anchored directly to the drop ceiling grid.
4. If the track is spliced, check to ensure that there are no obstructions. Then place the track splice over one end of the track and secure via the steps listed above. Slide the other side of the track into the splice and secure with a fastener. This will ensure that the carriers will not bind at this location.
5. Make sure that both ends of the tracks and the end stops are secured to the ceiling.



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	Date: 16-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson



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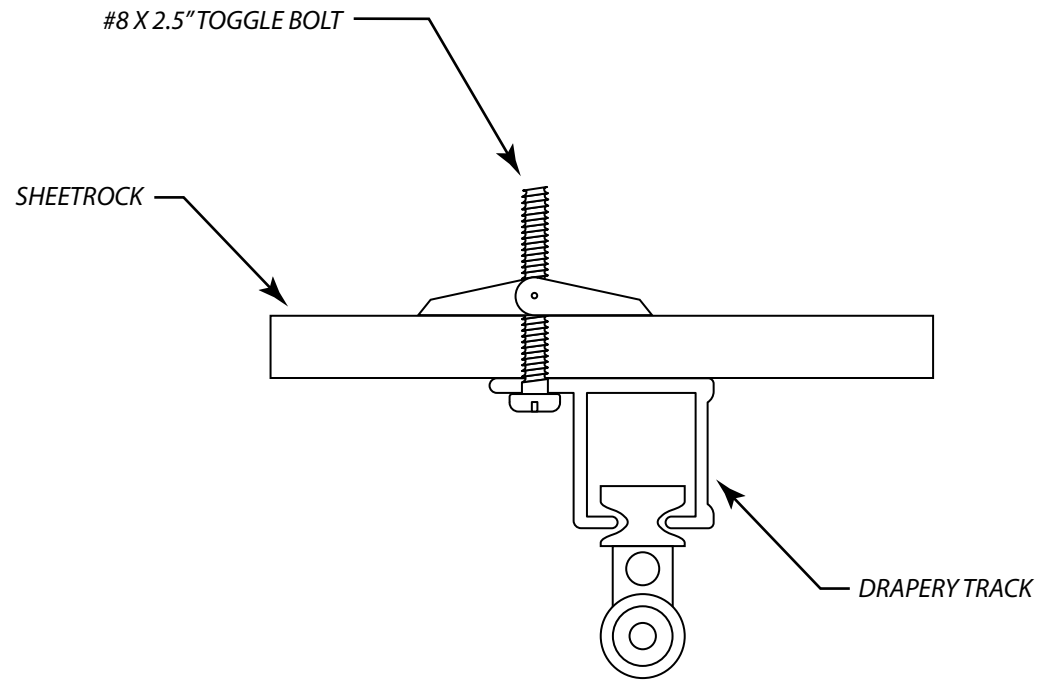


DRAPERY TRACKING INSTALLATION INSTRUCTIONS

8400 SERIES – SHEETROCK (DRYWALL) CEILING INSTALLATION

The tools and materials that are required to install drapery track will vary depending upon the ceiling type. Fabtex does not provide the fasteners or the tools that are required to install drapery track. Fabtex does not assume liability on any installation method. The techniques listed here are merely industry recommendations.

1. Place the drapery track on the floor. Lay out the configurations to ensure that the track is positioned exactly where it is desired.
2. Begin on one end of the track; and mark the holes on the ceiling. Repeat this process on the track as well. Note: track should be secured at 24"- 30" intervals beginning on one end of the track.
3. Pre-drill the ceiling.
4. Anchor track via a 3" hex head bolt and wings. Toggle will be 1/8" in diameter. Slotted hex head or Robertson head is recommended.
5. If the track is spliced, check to ensure that there are no obstructions. Then place the track splice over one end of the track and secure via the steps listed above. Slide the other side of the track into the splice and secure with a fastener. This will ensure that the carriers will not bind at this location.
6. Make sure that both ends of the tracks and the end stops are secured to the ceiling.



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	Date: 16-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson



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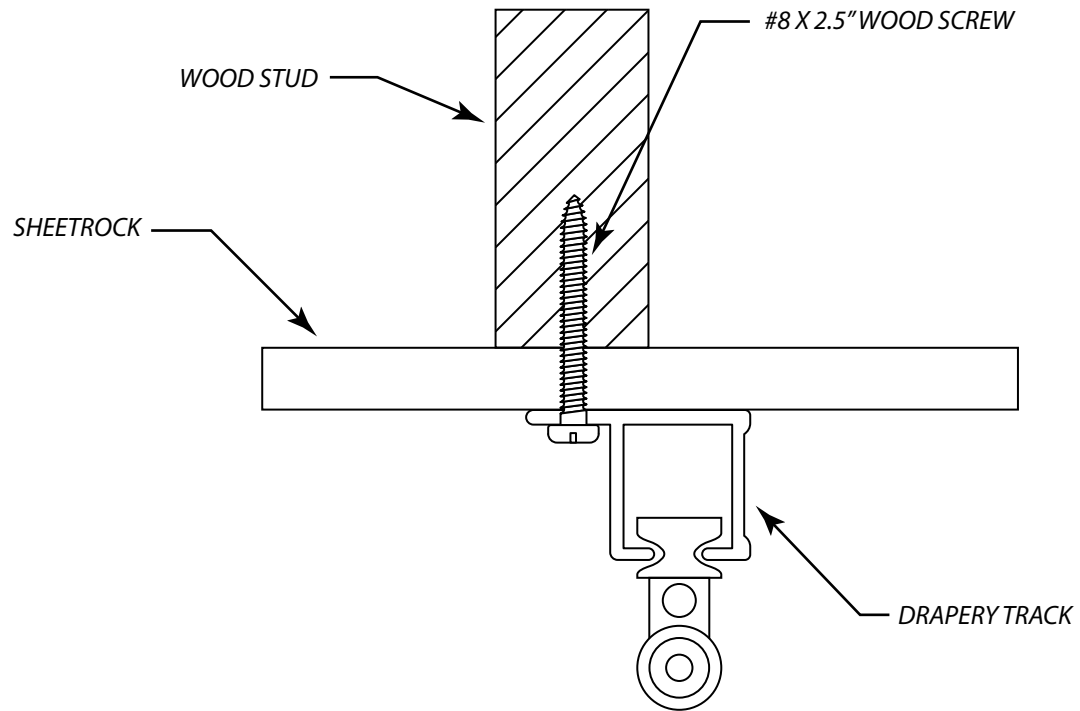


DRAPERY TRACKING INSTALLATION INSTRUCTIONS


8400 SERIES – WOOD CEILING INSTALLATION

The tools and materials that are required to install drapery track will vary depending upon the ceiling type. Fabtex does not provide the fasteners or the tools that are required to install drapery track. Fabtex does not assume liability on any installation method. The techniques listed here are merely industry recommendations.

1. Place the drapery track on the floor. Lay out the configurations to ensure that the track is positioned exactly where it is desired.
2. Begin on one end of the track; and mark the holes on the ceiling. Repeat this process on the track as well. Note: track should be secured at 24"- 30" intervals beginning on one end of the track.
3. Decide which end of the track will receive the end stop with pull-out.
4. Anchor track via a 2" #8 self-tapping screw hex head or pan head recommended. Track will be anchored directly to the wood block.
5. If the track is spliced, check to ensure that there are no obstructions. Then place the track splice over one end of the track and secure via the steps listed above. Slide the other side of the track into the splice and secure with a fastener. This will ensure that the carriers will not bind at this location.
6. Make sure that both ends of the tracks and the end stops are secured to the ceiling.



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	Date: 16-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson



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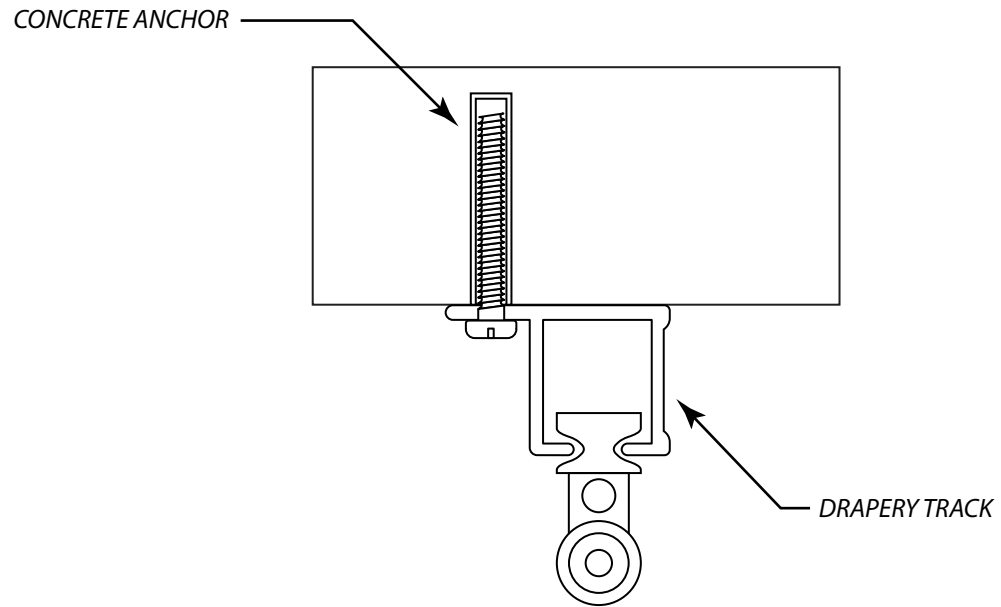


DRAPERY TRACKING INSTALLATION INSTRUCTIONS

8400 SERIES – CONCRETE CEILING INSTALLATION

The tools and materials that are required to drapery track will vary depending upon the ceiling type. Fabtex does not provide the fasteners or the tools that are required to install drapery track. Fabtex does not assume liability on any installation method. The techniques listed here are merely industry recommendations.

1. Place the drapery track on the floor. Lay out the configurations to ensure that the track is positioned exactly where it is desired.
2. Begin on one end of the track; and mark the holes on the ceiling. Repeat this process on the track as well. Note: track should be secured at 24"- 30" intervals beginning on one end of the track.
3. Pre-drill the ceiling. Insert a 1 ¼" concrete anchor.
4. Anchor track via a 1 ¼" #8 self-tapping screw hex head or pan head recommended.
5. If the track is spliced, check to ensure that there are no obstructions. Then place the track splice over one end of the track and secure via the steps listed above. Slide the other side of the track into the splice and secure with a fastener. This will ensure that the carriers will not bind at this location.
6. Make sure that both ends of the tracks and the end stops are secured to the ceiling.



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	Date: 16-AUG-2016	Dimensions: Inches/Feet
	Scale: DO NOT SCALE	By: C. Johnson

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DRAPERY TRACKING SPECIFICATIONS – 8400 SERIES

DIVISION 12 22 16

Part 1 – General

1.1 Summary

- A. Work included in this Section: Provision of drapery and track.
- B. Related Work Not Included in this Section: Backing for drapery tracks.

1.2 System Description

- A. Performance Requirements
 - 1. Provide draperies that conform to the following requirements of regulatory agencies and the quality control of the Fabtex, Inc.
- B. Fire Performance Characteristics
 - 1. Provide curtains that conform with NFPA 701 (Fire Tests for Flame and Resistant Textiles and Films) and California Title 17 regulations.

1.3 Submittals

- A. Product Data
 - 1. Manufacturer's printed product data for each type of drapery specified.
- B. Fabric Samples
 - 1. Swatch cards of fabric (memo) samples illustrating fabric color and weave.
- C. Track Samples
 - 1. Verification samples of drapery track, 6 inch (152.4mm) long, in full size with carriers and end caps.

1.4 Delivery, Storage and Handling

- A. Deliver and store packaged products in original containers with seals unbroken and labels intact until time of use.
- B. Inspect materials at delivery to assure that specified products have been received.
- C. Store delivered products inside in a clean, safe and dry environment.

1.5 Warranty

- A. Standard Fabtex Limited Warranty against material and manufacturing defects for a period of 1 year from the date of the installation.

Part 2 – Products

2.1 Fabtex 8400 Series Drapery Track

- A. Description: Ceiling mounted aluminum track with matching splices; carriers or slides; cordless hand traverse operations.
- B. Acceptable manufacturer
 - 1. Fabtex Inc., (800) 778-2791 in accordance with specifications, drawings, and contract documents.
- C. Substitutions: Not Permitted
- D. Provide all drapery tracks from a single source.
- E. Construction:
 - 1. Drapery Track System: Fabtex 8400 Series heavy duty extruded aluminum drapery track systems.
 - 2. Track to be delivered in straight lengths up to 18 feet (5.49m).

2.2 Drapery

- A. Description: 100% polyester draperies. Fabric is to be dry cleanable and flame retardant.
- B. Acceptable Manufacturer
 - 1. Fabtex Inc., (800) 778-2791 in accordance with specifications, drawings, and contract documents.
- C. Substitutions: Not Permitted
- D. Provide all draperies from a single source.
- E. Drapery Styles (select one)
 - 1. Pinch Pleated

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Part 2 – Products (continued)

2. Accordia-Fold
3. Ripple-Fold
- F. Construction:
 1. Height of draperies to be from 1 inch (25mm) below ceiling or wall mounted track to a distance of not more than 1 inch (25mm) from the floor. Unless otherwise noted.
 2. Draperies to have minimum of 200 percent (double) fullness, width to be determined by length of track to ensure proper enclosure.
 3. Form top and bottom hems by a double fold securely sewn with edges and panels seams 4 inch (102mm) overlapped lock stitched.
 4. Provide pin hooks per every pleat or snap tape as appropriate for the construction of the drapery.
 5. Sew a Fabtex identification label and cleaning instructions on the top hem of each drapery to identify the size of the drapery.
 6. Fabricate curtains with a polyester or blackout lining to be sewn to each drapery.
 7. Fabric railroading: Vertical striped patterns are to be railroaded. All other patterns will be pattern matched and sewn with vertical seams.
 8. Plaids: Cut plaid pattern materials utilizing a straight edge; thread pulling to mark cutting line is not an acceptable method.
- G. Fabric:
 1. Fabric Selection
 - a. Select solid or patterned fabric from manufacturer's selection.
 2. Lining Selection
 - a. Select blackout lining or polyester lining from the standard selection of samples from Fabtex, Inc.

Part 3 – Execution

- 3.1 Preparation
 - A. Coordinate details with other work supporting, adjoining, or otherwise contacting items as required to insure proper installation.
 - B. Verify that surfaces and above ceiling supports/backing are installed by the general contractor and are ready to receive work.
 1. Exposed finishes have been applied, and setting conditions are dry, clean, and otherwise proper for installation.
- 3.2 Examination
 - A. Examine construction to support, adjoin, or otherwise contact and verify that:
 1. Dimensions are correct.
 2. Backing is available and installed where required.
 - B. Do not install items until unsatisfactory conditions have been corrected.
- 3.3 Installation
 - A. Install track in accordance with approved Fabtex, Inc. recommendations and reviewed Shop Drawings.
 - B. Typical Fastenings
 1. Use machine screws or bolts to metal backing.
 - C. Drill and tap mounting surfaces for mounting hardware as required.
 - D. Install track in one piece when less than 18 feet (5.49m) long and with no more than one splice for each additional 18 feet (5.49m).
 - E. Butt Joints
 1. Secure with splices.
 - F. Carriers / Slides



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Part 3 – Execution (continued)

1. Furnish one carrier or slide per every pin hook or snap of drapery.
 - G. End Caps
 1. Provide at both ends with return attachment.
 - H. Furnish tag designating proper size drapery at return of each curtain.
- 3.4 Cleaning
- A. At completion of installation, remove any debris and clean surfaces in accordance with Fabtex, Inc. clean-up and maintenance instructions.